

Date: Tuesday, 25/09/2007 7:52:10 AM
 User: Linda Lacelle

Process Sheet

| | | | | | |
|-----------------------|---|--|------------------|---------------|----------|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : TOP PLATE | |
| Job Number | : 34199 | | Part Number | : D33309 | |
| Estimate Number | : 11211 | | Drawing Number | : D3330 REV C | |
| P.O. Number | : N/A | | Project Number | : N/A | |
| This Issue | : 25/09/2007 S.O. No. : N/A | | Drawing Revision | : C | |
| Prsht Rev. | : NC | | Material | : N/A | |
| First Issue | : 21/08/2007 Type : LARGE FAB ASSY | | Due Date | : 10/09/2007 | |
| Previous Run | : 28628 | | Qty: | 8 | Um: Each |
| Written By | | | | | |
| Checked & Approved By | | | | | |
| Comment | : Est: A 05.01.13 New issue KJ/JLM est B 07.05.14 rev C dwg EC | | | | |

Additional Product

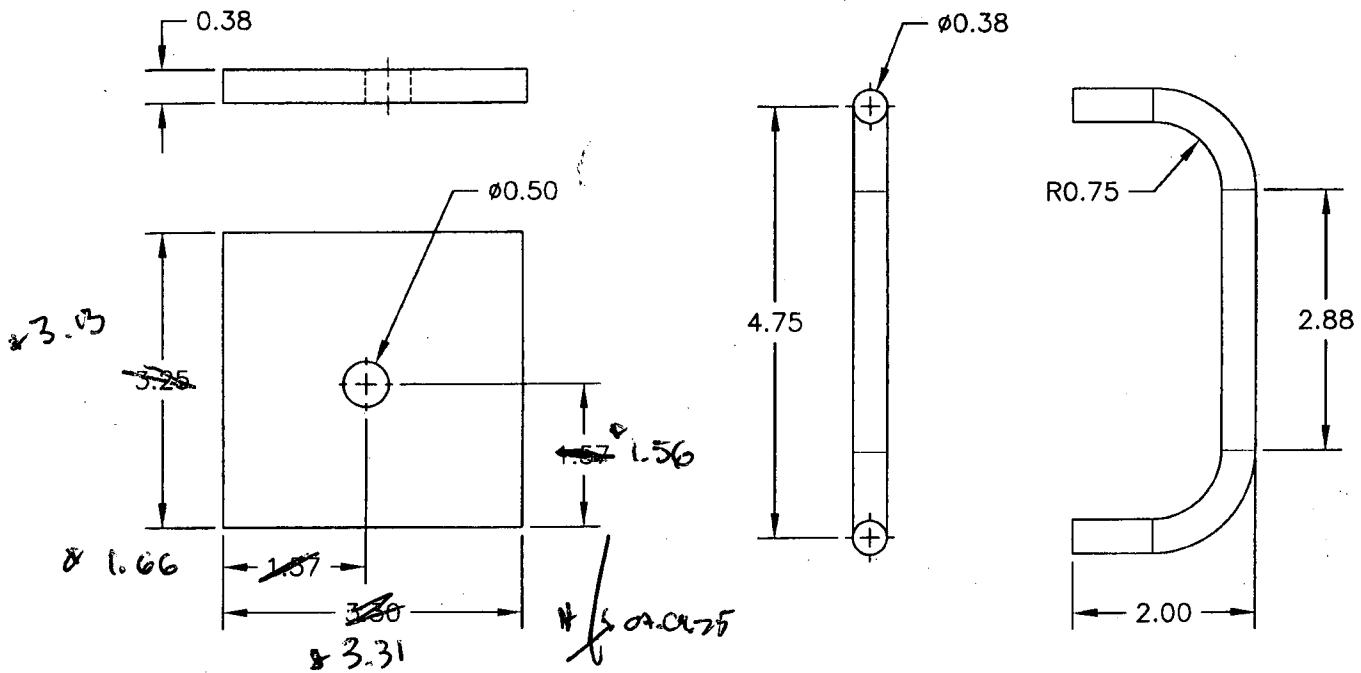
Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|----------------|-----------------------|--|
| 1.0 | M1010B0375X03500 | 1010-1025 Steel Bar Comment: Qty.: 0.2888 f(s)/Unit Total : 2.3100 f(s) <i>5776</i> 1010-1025 Steel Bar Fabricate Top Plate as per Dwg D3330 Material: AISI 1010-1025 or ASTM A36/A366/A569/A570 0.375" x 3.500" Ba (M1010-B0.375x03.500) Identify as D3330-9 Batch: <i>M102179</i> <i>CPL 07.09.24</i> |
| 2.0 | LARGE FAB 1 | LARGE FABRICATION RESOURCE 1 Comment: LARGE FABRICATION RESOURCE 1 <i>CPL 07.09.24</i> |
| 3.0 | QC5 | INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP <i>5 10/07/25 +2</i> |
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>W523</i> <i>CPL 07.09.24</i> |
| 5.0 | QC21 | FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE <i>5 10/09/25</i> |
| Job Completion | | |

DART

| | | | |
|----------|----------|-----------------------------|----------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD | |
| CHECKED | APPROVED | HAWKESBURY, ONTARIO, CANADA | REV. C |
| DATE | | DRAWING NO. | SHEET 7 OF 9 |
| 07.03.20 | | D3330 | 1:2 |
| | | TITLE | FRAME WELDMENT |

RELEASED
07.03.20

① D3330-9 TOP PLATE

② D3330-15 HANDLE

W/0 34199

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008, 0.375 STEEL
(REF. DART SPEC. M1010-B0.375x3.500)
- 2) MATERIAL: AISI 1018-1025 ROUND BAR PER MIL-S-7097
(REF. DART SPEC. M1018-R0.375)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

